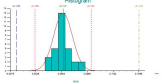
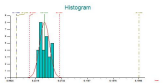
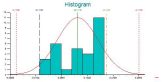
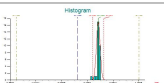
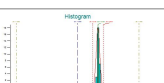


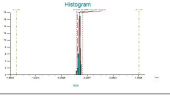
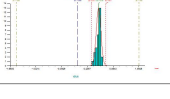
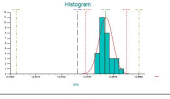
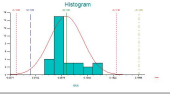
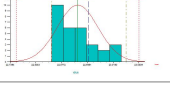
Dimensional Report

Customer: ABC COMPANY		Units:		Job Number: 09-12345																	
Part Name: 1234567891		Inspected by: AMCB		Subgroup Size: 5																	
Part Number: 1234567891		Revision: A		Inspection Date: 04/10/2008																	
Axis	Nominal	Spec	+ Tol	- Tol	Measurement Range	Histogram Chart	Pp	Ppk	PR	Std Dev	Cp	Cpk	CR	Sigma^	Range	Mean	Mean Dev	Max Dev	Out By	OK	Reject
Section A-A																					
FLATNESS 0.15 OF -A- (ITEM 12)																					
DIM FLT1 = FLATNESS OF PLANE PLN_A																					
M	0.0000	Flat	0.1500		0.0350 to 0.0840			2.7085		0.011433		3.0012		0.010318	0.0490	0.0571	0.0571	0.0840			30
6.2/6.0 DIA. (ITEM 10) TP 0.2s A Bs (ITEM 4)																					
DIM LOC13= TRUE POSITION OF CIRCLE MIDC1_GEN																					
X	0.0000	Dim.			-0.0330 to 0.0820																
Y	0.0000	Dim.			-0.1150 to -0.0010																
DF	6.0000	Dia.	0.2000	0.0000	6.0330 to 6.0610		4.1075	1.8922	24.35%	0.008115	3.9092	1.8009	25.58%	0.008527	0.0280	6.0461	0.0461	0.0610			30
TP	RFS-RFS	TP	0.2000		0.0020 to 0.1920			0.4726		0.060756		0.4472		0.064202	0.1900	0.1139	0.1139	0.1920			30
PROFILE 3.0 A B C (ITEM 2)																					
Total Profile (Worst Case)																					
T	0.0000	Profile	1.5000	1.5000	0.3460 to 0.6110																
DIM D23= LOCATION OF POINT FRM2																					
X	4256.9280	Dim.	1.5000	1.5000	4256.3650 to 4256.6140		11.1920	7.4352	8.93%	0.044675	12.3286	8.1903	8.11%	0.040556	0.2490	4256.42	-0.5035	-0.5630			30
Y	-583.0740	Dim.	1.5000	1.5000	-583.0740 to -583.0740									0.000000	0.0000	-583.074	0.0000	0.0000			30
Z	132.9650	Dim.	1.5000	1.5000	132.9650 to 132.9650									0.000000	0.0000	132.965	0.0000	0.0000			30
T	0.0000	Profile	1.5000	1.5000	0.3140 to 0.5630		11.1920	7.4352	8.93%	0.044675	12.3286	8.1903	8.11%	0.040556	0.2490	0.5035	0.5035	0.5630			30
DIM D24= LOCATION OF POINT FRM3																					
X	4256.9280	Dim.	1.5000	1.5000	4256.3660 to 4256.6060		11.8135	7.8998	8.46%	0.042325	13.1412	8.7877	7.61%	0.038048	0.2400	4256.43	-0.4969	-0.5620			30
Y	-576.5910	Dim.	1.5000	1.5000	-576.5910 to -576.5910									0.000000	0.0000	-576.591	0.0000	0.0000			30
Z	156.3290	Dim.	1.5000	1.5000	156.3290 to 156.3290									0.000000	0.0000	156.329	0.0000	0.0000			30
T	0.0000	Profile	1.5000	1.5000	0.3220 to 0.5620		11.8135	7.8998	8.46%	0.042325	13.1412	8.7877	7.61%	0.038048	0.2400	0.4969	0.4969	0.5620			30
DIM D27= LOCATION OF POINT FRM9																					
X	4313.8030	Dim.	1.5000	1.5000	4313.8030 to 4313.8030									0.000000	0.0000	4313.80	0.0000	0.0000			30
Y	-583.5210	Dim.	1.5000	1.5000	-583.5210 to -583.5210									0.000000	0.0000	-583.521	0.0000	0.0000			30
Z	162.6060	Dim.	1.5000	1.5000	162.6150 to 162.6850		31.5989	30.6853	3.16%	0.015823	29.5678	28.7130	3.38%	0.016910	0.0700	162.649	0.0434	0.0790			30

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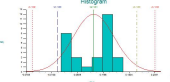
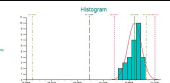
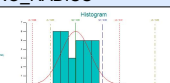
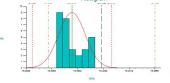
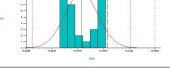
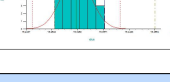
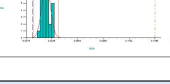
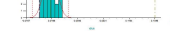
Dimensional Report

Customer: ABC COMPANY		Units:		Job Number: 09-12345																	
Part Name: 1234567891		Inspected by: AMCB		Subgroup Size: 5																	
Part Number: 1234567891		Revision: A		Inspection Date: 04/10/2008																	
Axis	Nominal	Spec	+ Tol	- Tol	Measurement Range	Histogram Chart	Pp	Ppk	PR	Std Dev	Cp	Cpk	CR	Sigma^	Range	Mean	Mean Dev	Max Dev	Out By	OK	Reject
T	0.0000	Profile	1.5000	1.5000	-0.0400 to 0.0790		22.7676	22.1499	4.39%	0.021961	24.4842	23.8199	4.08%	0.020421	0.1190	0.0407	0.0407	0.0790			30
DIM D28= LOCATION OF POINT FRM4																					
X	4331.9280	Dim.	1.5000	1.5000	4332.2740 to 4332.5390		8.7294	5.7484	11.46%	0.057278	8.5725	5.6451	11.67%	0.058326	0.2650	4332.44	0.5122	0.6110			30
Y	-554.6730	Dim.	1.5000	1.5000	-554.6730 to -554.6730									0.000000	0.0000	-554.6730	0.0000	0.0000			30
Z	126.7430	Dim.	1.5000	1.5000	126.7430 to 126.7430									0.000000	0.0000	126.7430	0.0000	0.0000			30
T	0.0000	Profile	1.5000	1.5000	0.3460 to 0.6110		8.7294	5.7484	11.46%	0.057278	8.5725	5.6451	11.67%	0.058326	0.2650	0.5122	0.5122	0.6110			30
3.75/3.55 DIM. (ITEM 8)																					
DIM LOC16= LOCATION OF POINT IT59																					
X	-3.7500	Dim.	0.2000	0.0000	-3.7470 to -3.5910		0.6725	0.5259	148.70%	0.049567	0.6543	0.5117	152.84%	0.050946	0.1560	-3.6718	0.0782	0.1590			30
6.6/6.4 DIM. (ITEM 9)																					
DIM LOC20= LOCATION OF POINT IT66																					
X	6.6000	Dim.	0.0000	0.2000	6.4000 to 6.6000		0.5053	0.4455	197.90%	0.065967	0.4986	0.4396	200.56%	0.066853	0.2000	6.4882	-0.1118	-0.2000			30
7.0/6.7 DIM. (ITEM 7)																					
DIM LOC1= LOCATION OF POINT IT68																					
X	-6.8500	Dim.	0.1500	0.1500	-6.7790 to -6.6000		1.0658	-0.2252	93.82%	0.046912	0.9651	-0.2040	103.61%	0.051806	0.1790	-6.6683	0.1817	0.2500	0.1000	7	23
Section B-B																					
14.0/13.8 DIA. (ITEM 1) TP 0.2m A Bs (ITEM 3)																					
DIM LOC3= TRUE POSITION OF CIRCLE IT44																					
Y	0.0000	Dim.			-0.0330 to 0.0650																
Z	0.0000	Dim.			-0.0250 to 0.0010																
DF	13.9000	Dia.	0.1000	0.1000	13.9280 to 13.9750		2.9902	1.6167	33.44%	0.011148	3.0208	1.6332	33.10%	0.011035	0.0470	13.9459	0.0459	0.0750			30
TP	RFS-MMC	TP	0.2000		0.0260 to 0.1330			1.4569		0.030635		1.3998		0.031886	0.1070	0.0661	0.0661	0.1330			30
23.05/22.85 DIA. (ITEM 5) TP 0.2m A Bs (ITEM 6)																					
DIM LOC4= TRUE POSITION OF CIRCLE IT85																					
Y	0.0000	Dim.			-0.0190 to 0.0820																
Z	0.0000	Dim.			-0.0300 to 0.0440																
DF	22.9500	Dia.	0.1000	0.1000	22.8510 to 23.0370		0.6082	0.4276	164.42%	0.054805	0.5964	0.4193	167.67%	0.055890	0.1860	22.9203	-0.0297	-0.0990			30

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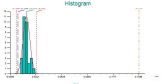
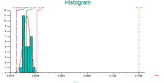
Dimensional Report

Axis	Nominal	Spec	+ Tol	- Tol	Measurement Range	Histogram Chart	Pp	Ppk	PR	Std Dev	Cp	Cpk	CR	Sigma^	Range	Mean	Mean Dev	Max Dev	Out By	OK	Reject
Customer: ABC COMPANY			Units:			Job Number: 09-12345															
Part Name: 1234567891			Inspected by: AMCB			Subgroup Size: 5															
Part Number: 1234567891			Revision: A			Inspection Date: 04/10/2008															
TP	RFS-MMC	TP	0.2000		0.0090 to 0.1650			0.7033		0.051488		0.7199		0.050301	0.1560	0.0914	0.0914	0.1650			30
30 ANGLE (ITEM 11)																					
DIM ANG4 = 2D ANGLE FROM LINE IT54_LN TO ZAXIS																					
A	30.0000	Deg.	1.0000	1.0000	30.5000 to 30.9780		2.8009	0.5862	35.70%	0.119011	2.6357	0.5517	37.94%	0.126469	0.4780	30.7907	0.7907	0.9780			30
15.50/15.30 DIM. (ITEM 14) 4 PLACES																					
DIM DIS19 = 2D DISTANCE FROM LINE LN87_2 TO LINE LN87_6 PARALLEL TO ZAXIS, NO_RADIUS																					
M	15.4000	Dim.	0.1000	0.1000	15.3050 to 15.3930		1.2064	0.5819	82.89%	0.027631	1.1928	0.5753	83.83%	0.027945	0.0880	15.3482	-0.0518	-0.0950			30
DIM DIS16 = 2D DISTANCE FROM LINE LN87_5 TO LINE LN87_1 PARALLEL TO ZAXIS, NO_RADIUS																					
M	15.4000	Dim.	0.1000	0.1000	15.3150 to 15.3870		1.3434	0.5942	74.44%	0.024813	1.1990	0.5303	83.40%	0.027802	0.0720	15.3442	-0.0558	-0.0850			30
DIM DIS17 = 2D DISTANCE FROM LINE LN87_3 TO LINE LN87_7 PARALLEL TO YAXIS, NO_RADIUS																					
M	15.4000	Dim.	0.1000	0.1000	15.3000 to 15.3960		0.9688	0.4427	103.22%	0.034406	1.0202	0.4662	98.02%	0.032674	0.0960	15.3457	-0.0543	-0.1000			30
DIM DIS18 = 2D DISTANCE FROM LINE LN87_4 TO LINE LN87_8 PARALLEL TO YAXIS, NO_RADIUS																					
M	15.4000	Dim.	0.1000	0.1000	15.3000 to 15.3990		1.1450	0.4950	87.34%	0.029113	1.1515	0.4978	86.84%	0.028948	0.0990	15.3432	-0.0568	-0.1000			30
ANGULARITY 0.15 C (ITEM 15) 4 PLACES																					
DIM AGL13 = ANGULARITY FROM LINE LN87_5_1 TO PLANE PLN88_1 EXTENDLENGTH=0.00																					
M	0.0000	Angula	0.1500		0.0060 to 0.0270			8.6626		0.005122		8.2557		0.005374	0.0210	0.0169	0.0169	0.0270			30
DIM AGL5 = ANGULARITY FROM LINE LN87_3_7 TO PLANE PLN88_1 EXTENDLENGTH=0.00																					
M	0.0000	Angula	0.1500		0.0010 to 0.0300			5.7451		0.007846		4.9536		0.009100	0.0290	0.0148	0.0148	0.0300			30

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Dimensional Report

Customer: ABC COMPANY				Units:				Job Number: 09-12345													
Part Name: 1234567891				Inspected by: AMCB				Subgroup Size: 5													
Part Number: 1234567891				Revision: A				Inspection Date: 04/10/2008													
Axis	Nominal	Spec	+ Tol	- Tol	Measurement Range	Histogram Chart	Pp	Ppk	PR	Std Dev	Cp	Cpk	CR	Sigma^	Range	Mean	Mean Dev	Max Dev	Out By	OK	Reject
DIM AGL2 = ANGULARITY FROM LINE LN87_2_6 TO PLANE PLN88_2 EXTENDLENGTH=0.00																					
M	0.0000	Angular	0.1500		0.0030 to 0.0210		10.9895			0.004232		10.6411		0.004371	0.0180	0.0105	0.0105	0.0210			30
DIM AGL4 = ANGULARITY FROM LINE LN87_4_8 TO PLANE PLN88_2 EXTENDLENGTH=0.00																					
M	0.0000	Angular	0.1500		0.0040 to 0.0230		10.7842			0.004244		10.4708		0.004371	0.0190	0.0127	0.0127	0.0230			30