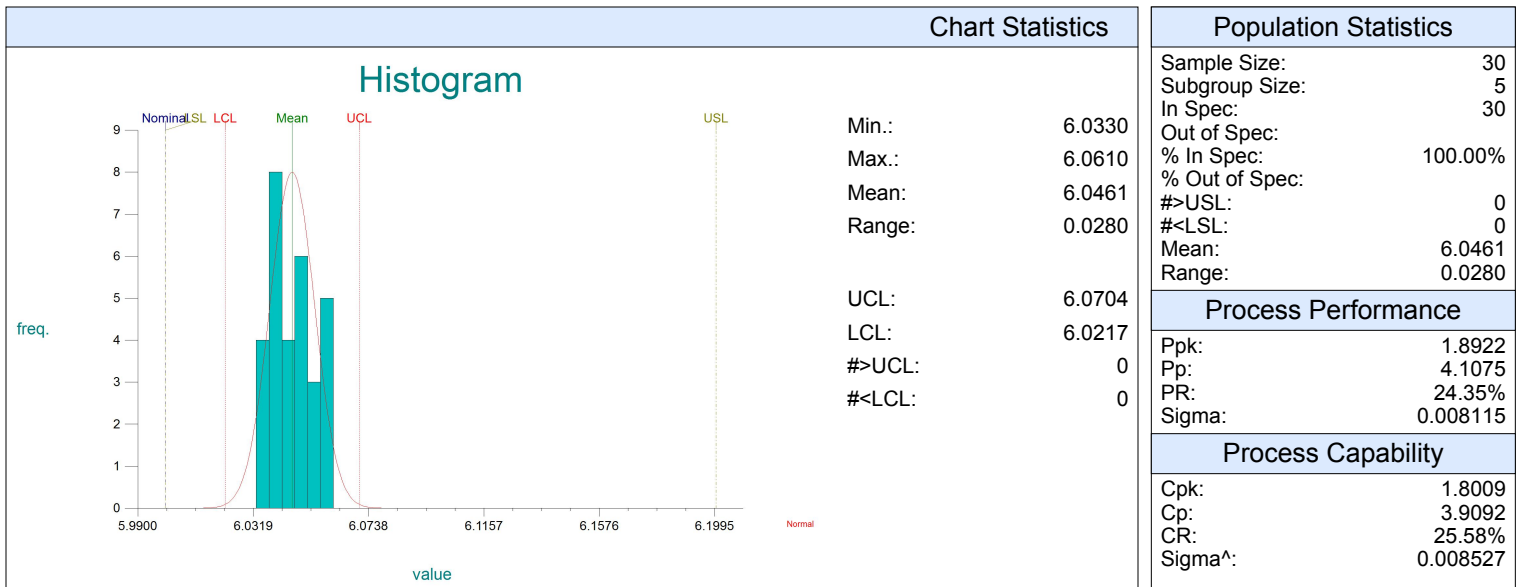


Customer: ABC COMPANY	Units: mm	Job Number: 09-12345
Part Name: 1234567891	Inspected by: AMCB	Cavity: n/a
Part Number: 1234567891	Revision: A	Inspection Date: 04/10/2008

Characteristic: 6.2/6.0 DIA. (ITEM 10) TP 0.2s A Bs  (ITEM 4)	Nominal: 6.0000	
Feature: DIM LOC13= TRUE POSITION OF CIRCLE MIDC1_GEN	Upper Tolerance: 0.2000	Upper Spec Limit: 6.2000
Axis: DF	Lower Tolerance: 0.0000	Lower Spec Limit: 6.0000

### Chart Statistics



Population Statistics	
Sample Size:	30
Subgroup Size:	5
In Spec:	30
Out of Spec:	
% In Spec:	100.00%
% Out of Spec:	
#>USL:	0
#<LSL:	0
Mean:	6.0461
Range:	0.0280
Process Performance	
Ppk:	1.8922
Pp:	4.1075
PR:	24.35%
Sigma:	0.008115
Process Capability	
Cpk:	1.8009
Cp:	3.9092
CR:	25.58%
Sigma^:	0.008527

