

Production Part Approval Dimensional Test Results

1 Report Item Out of Tol.
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DAIMLERCHRYSLER



ORGANIZATION: ABC Company
SUPPLIER/VENDOR CODE: 123456-789
INSPECTION FACILITY:
ABC Company QA Lab

PART NUMBER: 123456
PART NAME: ABC Part
DESIGN RECORD CHANGE LEVEL: A
ENGINEERING CHANGE DOCUMENTS:

Item	Dimension / Specification	+ Tol	- Tol	Test Date	Test Qty	Organization Measurement Results (DATA)				OK	NOT OK
						S: 001	S: 002	S: 003			
1	0.3250 Dim.	0.0200	0.0200	11/02/2013	3	0.3283	0.3272	0.3283		*	
2	0.6180 Dim.	0.0200	0.0200	11/02/2013	3	0.6176	0.6162	0.6154		*	
3	0.6800 Dim.	0.0200	0.0200	11/02/2013	3	0.6797	0.6784	0.6847		*	
4	0.7500 Dim. 2 Places	0.0200	0.0200	11/02/2013	3	0.7592	0.7573	0.7568		*	
						0.7599	0.7587	0.7551		*	
5	2.00 Dim.	0.50	0.50	11/02/2013	3	2.15	2.17	2.09		*	
6				11/02/2013	3	0.0089	0.0108	0.0108		*	
7				11/02/2013	3	0.0054	0.0047	0.0062		*	
						0.0067	0.0051	0.0058		*	
8	2.8750 Dim. 2 Places	0.0200	0.0200	11/02/2013	3	2.8804	2.8816	2.8826		*	
						2.8815	2.8803	2.8812		*	
9	3.2060 Dim.	0.0030	0.0040	11/02/2013	3	3.2071	3.2083	3.2071		*	
10	3.5000 Dim. 2 Places	0.0030	0.0040	11/02/2013	3	3.5023	3.5026	3.5024		*	
						3.5016	3.5018	3.5027		*	
11				11/02/2013	3	0.0024	0.0032	0.0028		*	
12				11/02/2013	3	0.0014	0.0017	0.0014		*	
13	0.2500 Dim. 3 Places	0.0200	0.0200	11/02/2013	3	0.2584	0.2536	0.2528		*	
						0.2572	0.2568	0.2552		*	
						0.2586	0.2545	0.2537		*	
14	0.2810 Dia. 2 Places	0.0050	0.0050	11/02/2013	3	0.2813	0.2819	0.2827		*	
						0.2827	0.2823	0.2836		*	
15				11/02/2013	3	0.0127	0.0137	0.0136		*	
						Bon 0.0000	Bon 0.0000	Bon 0.0000		*	
						0.0114	0.0126	0.0141		*	
16	0.4060 Dia.	0.0050	0.0050	11/02/2013	3	0.4078	0.4062	0.4068		*	
						0.4063	0.4064	0.4069		*	
17	0.1560 Dim. 2 Places	0.0050	0.0050	11/02/2013	3	0.1563	0.1542	0.1544		*	
						0.1569	0.1538	0.1543		*	
18				11/02/2013	3	0.0173	0.0148	0.0137		*	
						Bon 0.0068	Bon 0.0048	Bon 0.0042		*	
						0.0164	0.0137	0.0149		*	
19	0.1250 Dia.	0.0050	0.0050	11/02/2013	3	0.1251	0.1268	0.1269		*	
						0.1262	0.1278	0.1275		*	
						0.1258	0.1264	0.1269		*	
20				11/02/2013	3	0.0142	0.0126	0.0124		*	
						Bon 0.0049	Bon 0.0032	Bon 0.0031		*	
						0.0127	0.0118	0.0128		*	
						Bon 0.0038	Bon 0.0022	Bon 0.0026		*	
21	12.54 Dim.	0.25	0.25	11/02/2013	3	12.62	12.59	12.67		*	
						6.58	6.62	6.60		*	
22	6.50 Dim. 2 Places	0.25	0.25	11/02/2013	3	6.61	6.63	6.58		*	
										*	
23	4.15 Dim.	0.25	0.25	11/02/2013	3	4.31	4.23	4.28		*	

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Blanket statements of conformance are unacceptable for any test results.

March
2006

CFG-1003

Signature	Title	Date
<i>Your Signature</i>	QA Technician	11/02/2013