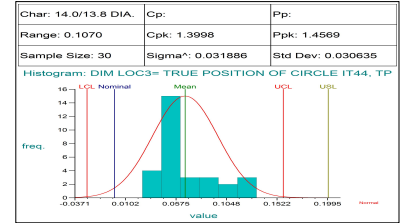
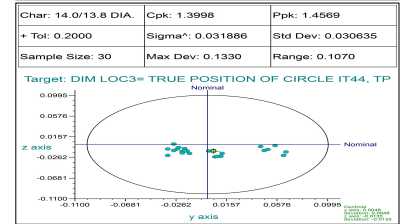
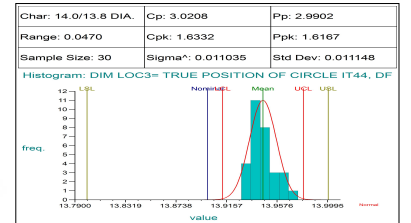
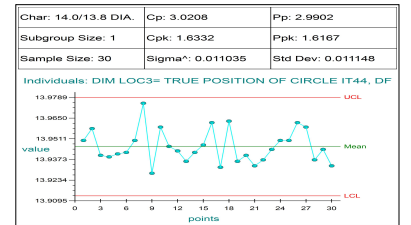
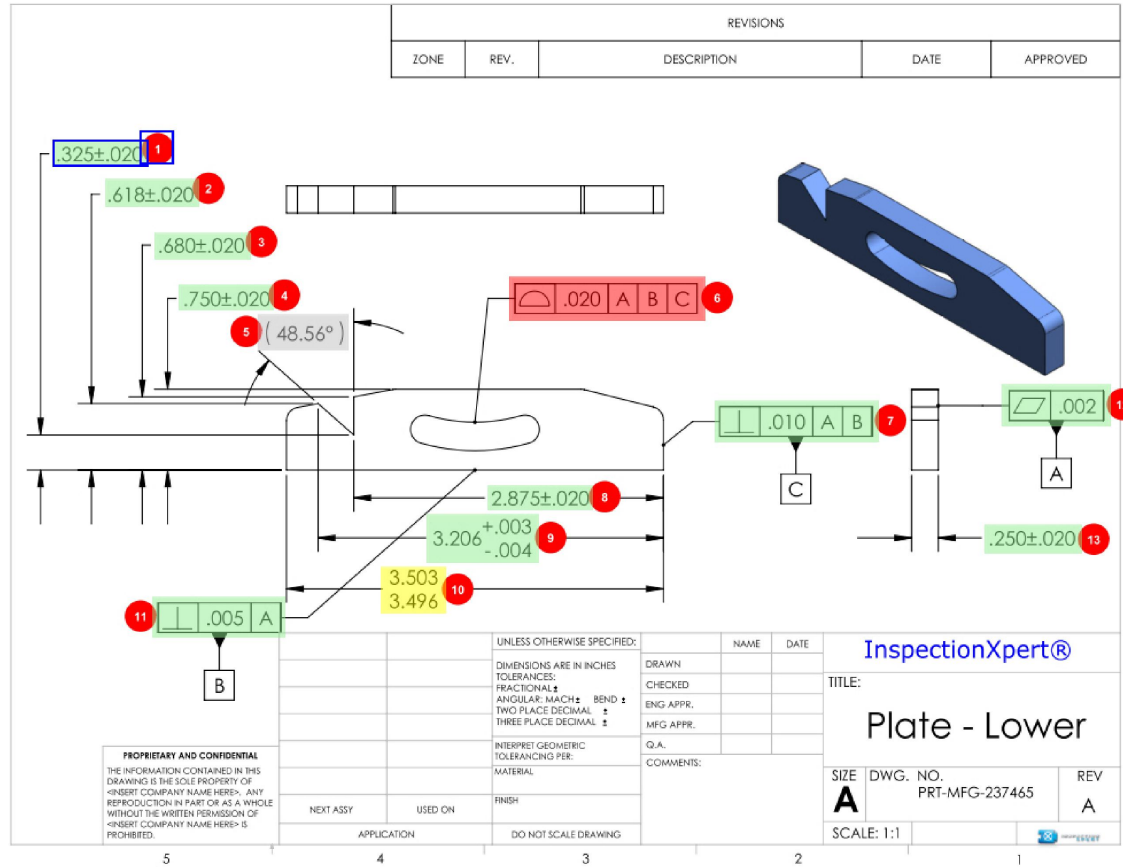
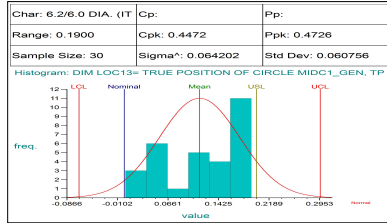
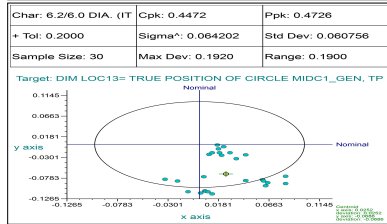
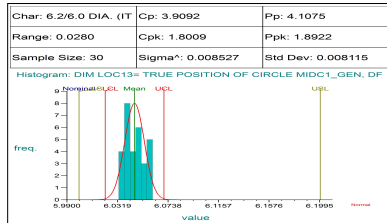
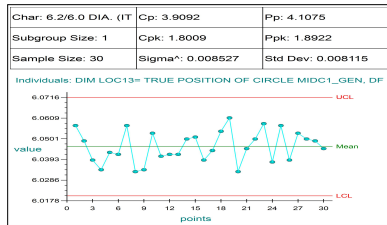


Dimensional Report

375 Michener Road
Guelph, ON Canada N1K 1E8
phone: 519-822-7648
email: info@transformationsoftware.com

Customer:	ABC COMPANY	Units:	mm	Job Number:	09-12345
Part Name:	1234567891	Inspected by:	AMCB	Subgroup Size:	5
Part Number:	1234567891	Revision:	A	Inspection Date:	04/10/2008







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Signature	Title	Date
<i>your Signature</i>	QA Technician	28/01/2013

Dimensional Report

375 Michener Road
Guelph, ON Canada N1K 1E8
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


Customer: ABC COMPANY				Units: mm				Job Number: 09-12345																
Part Name: 1234567891				Inspected by: AMCB				Subgroup Size: 5																
Part Number: 1234567891				Revision: A				Inspection Date: 04/10/2008																
Axis	Nominal	+ Tol	- Tol	S: 01	S: 02	S: 03	S: 04	S: 05	S: 06	S: 07	S: 08	S: 09	S: 10	Mean	Mean Dev	Range	Ppk	Pp	Std Dev	Cpk	Cp	Sigma^	OK	Reject
				S: 11	S: 12	S: 13	S: 14	S: 15	S: 16	S: 17	S: 18	S: 19	S: 20											
				S: 21	S: 22	S: 23	S: 24	S: 25	S: 26	S: 27	S: 28	S: 29	S: 30											
Section A-A																								
FLATNESS 0.15 OF -A- (ITEM 12)																								
DIM FLT1 = FLATNESS OF PLANE PLN_A																								
M				0.0530	0.0350	0.0640	0.0440	0.0470	0.0560	0.0530	0.0460	0.0410	0.0570	0.0571	0.0571	0.0490	2.7085		0.011433	3.0012		0.010318	30	
				0.0760	0.0710	0.0580	0.0800	0.0600	0.0580	0.0390	0.0480	0.0640	0.0840											
				0.0590	0.0670	0.0570	0.0520	0.0530	0.0580	0.0570	0.0670	0.0500	0.0590											
6.2/6.0 DIA. (ITEM 10) TP 0.2s A Bs (ITEM 4)																								
DIM LOC13= TRUE POSITION OF CIRCLE MIDC1_GEN																								
X	0.0000			-0.0210	0.0820	0.0170	0.0010	0.0350	0.0050	-0.0210	0.0820	0.0090	0.0650											
				0.0230	0.0060	0.0210	-0.0110	0.0040	0.0440	0.0120	0.0630	0.0180	0.0080											
				0.0190	0.0120	-0.0330	0.0600	0.0610	0.0440	0.0650	0.0120	0.0440	0.0290											
Y	0.0000			-0.0850	-0.0910	-0.0010	-0.1130	-0.0330	-0.1080	-0.0850	-0.0740	-0.0230	-0.0890											
				-0.0050	-0.1090	-0.0250	-0.1100	-0.0750	-0.0840	-0.0190	-0.0960	-0.0100	-0.1100											
				-0.0190	-0.1150	-0.0810	-0.0820	-0.0850	-0.0840	-0.0890	-0.1150	-0.0240	-0.0190											
DF	6.0000	0.2000	0.0000	6.0570	6.0490	6.0390	6.0340	6.0430	6.0420	6.0570	6.0330	6.0340	6.0530	6.0461	0.0461	0.0280	1.8922	4.1075	0.008115	1.8009	3.9092	0.008527	30	
				6.0410	6.0420	6.0420	6.0500	6.0510	6.0390	6.0440	6.0540	6.0610	6.0330											
				6.0450	6.0500	6.0580	6.0380	6.0570	6.0390	6.0530	6.0500	6.0490	6.0450											
TP				0.1700	0.1820	0.0020	0.1260	0.0660	0.1160	0.1700	0.1480	0.0460	0.1780	0.1139	0.1139	0.1900	0.4726		0.060756	0.4472		0.064202	30	
				0.0100	0.1180	0.0500	0.1200	0.1500	0.1680	0.0380	0.1920	0.0200	0.1200											
				0.0380	0.1300	0.1620	0.1640	0.1700	0.1680	0.1780	0.1300	0.0480	0.0380											
PROFILE 3.0 A B C (ITEM 2)																								
Total Profile (Worst Case)																								
T				0.5640	0.4870	0.5380	0.5620	0.6110	0.5390	0.5390	0.5910	0.5250	0.5330											
			Total Profile	1.1280	0.9740	1.0760	1.1240	1.2220	1.0780	1.0780	1.1820	1.0500	1.0660											
				0.5560	0.5170	0.5470	0.5560	0.5580	0.5460	0.5250	0.4980	0.5490	0.3460											
			Total Profile	1.1120	1.0340	1.0940	1.1120	1.1160	1.0920	1.0500	0.9960	1.0980	0.6920											
				0.5480	0.5180	0.5460	0.5400	0.5340	0.5280	0.5630	0.5480	0.5120	0.5130											
			Total Profile	1.0960	1.0360	1.0920	1.0800	1.0680	1.0560	1.1260	1.0960	1.0240	1.0260											
DIM D23= LOCATION OF POINT FRM2																								
X	4256.9280	1.5000	1.5000	4256.4340	4256.4410	4256.3900	4256.3680	4256.4920	4256.4030	4256.4200	4256.4390	4256.4030	4256.4000	4256.42	-0.5035	0.2490	7.4352	11.1920	0.044675	8.1903	12.3286	0.040556	30	
				4256.4240	4256.4170	4256.3810	4256.4270	4256.4420	4256.4080	4256.4030	4256.4360	4256.4550	4256.6140											
				4256.4240	4256.4320	4256.3820	4256.4230	4256.3940	4256.4260	4256.3650	4256.4280	4256.4460	4256.4180											
Y	-583.0740	1.5000	1.5000	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.07	0.0000	0.0000						0.000000	30	
				-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740											
				-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740	-583.0740											
Z	132.9650	1.5000	1.5000	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.965	0.0000	0.0000						0.000000	30	
				132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650											
				132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650	132.9650											
T				0.4940	0.4870	0.5380	0.5600	0.4360	0.5250	0.5080	0.4890	0.5250	0.5280	0.5035	0.5035	0.2490	7.4352	11.1920	0.044675	8.1903	12.3286	0.040556	30	
			Total Profile	0.9880	0.9740	1.0760	1.1200	0.8720	1.0500	1.0160	0.9780	1.0500	1.0560											
				0.5040	0.5110	0.5470	0.5010	0.4860	0.5200	0.5250	0.4920	0.4730	0.3140											
			Total Profile	1.0080	1.0220	1.0940	1.0020	0.9720	1.0400	1.0500	0.9840	0.9460	0.6280											
				0.5040	0.4960	0.5460	0.5050	0.5340	0.5020	0.5630	0.5000	0.4820	0.5100											
			Total Profile	1.0080	0.9920	1.0920	1.0100	1.0680	1.0040	1.1260	1.0000	0.9640	1.0200											
DIM D24= LOCATION OF POINT FRM3																								
X	4256.9280	1.5000	1.5000	4256.4450	4256.4480	4256.4090	4256.3660	4256.4980	4256.4150	4256.4370	4256.4370	4256.4050	4256.3950	4256.43	-0.4969	0.2400	7.8998	11.8135	0.042325	8.7877	13.1412	0.038048	30	
				4256.4280	4256.4240	4256.4040	4256.4420	4256.4440	4256.4210	4256.4150	4256.4300	4256.4570	4256.6060											
				4256.4270	4256.4380	4256.3960	4256.4240	4256.3970	4256.4440	4256.3670	4256.4370	4256.4510	4256.4250											
Y	-576.5910	1.5000	1.5000	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.59	0.0000	0.0000						0.000000	30	
				-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910											
				-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910	-576.5910											

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Dimensional Report

375 Michener Road
Guelph, ON Canada N1K 1E8
phone: 519-822-7648
email: info@transformationsoftware.com

Customer: ABC COMPANY				Units: mm										Job Number: 09-12345										
Part Name: 1234567891				Inspected by: AMCB										Subgroup Size: 5										
Part Number: 1234567891				Revision: A										Inspection Date: 04/10/2008										
Axis	Nominal	+ Tol	- Tol	S: 01	S: 02	S: 03	S: 04	S: 05	S: 06	S: 07	S: 08	S: 09	S: 10	Mean	Mean Dev	Range	Ppk	Pp	Std Dev	Cpk	Cp	Sigma^	OK	Reject
				S: 11	S: 12	S: 13	S: 14	S: 15	S: 16	S: 17	S: 18	S: 19	S: 20											
				S: 21	S: 22	S: 23	S: 24	S: 25	S: 26	S: 27	S: 28	S: 29	S: 30											
Z	156.3290	1.5000	1.5000	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.329	0.0000	0.0000						0.000000	30	
				156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290											
				156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290	156.3290											
T				0.4830	0.4800	0.5190	0.5620	0.4300	0.5130	0.4910	0.4910	0.5230	0.5330	0.4969	0.4969	0.2400	7.8998	11.8135	0.042325	8.7877	13.1412	0.038048	30	
			Total Profile	0.9660	0.9600	1.0380	1.1240	0.8600	1.0260	0.9820	0.9820	1.0460	1.0660											
				0.5000	0.5040	0.5240	0.4860	0.4840	0.5070	0.5130	0.4980	0.4710	0.3220											
			Total Profile	1.0000	1.0080	1.0480	0.9720	0.9680	1.0140	1.0260	0.9960	0.9420	0.6440											
				0.5010	0.4900	0.5320	0.5040	0.5310	0.4840	0.5610	0.4910	0.4770	0.5030											
			Total Profile	1.0020	0.9800	1.0640	1.0080	1.0620	0.9680	1.1220	0.9820	0.9540	1.0060											
DIM D27= LOCATION OF POINT FRM9																								
X	4313.8030	1.5000	1.5000	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.80	0.0000	0.0000						0.000000	30	
				4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030											
				4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030	4313.8030											
Y	-583.5210	1.5000	1.5000	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.52	0.0000	0.0000						0.000000	30	
				-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210											
				-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210	-583.5210											
Z	162.6060	1.5000	1.5000	162.6420	162.6470	162.6510	162.6290	162.6570	162.6850	162.6600	162.6150	162.6460	162.6540	162.649	0.0434	0.0700	30.6853	31.5989	0.015823	28.7130	29.5678	0.016910	30	
				162.6470	162.6470	162.6480	162.6710	162.6440	162.6460	162.6440	162.6460	162.6480	162.6780											
				162.6710	162.6580	162.6540	162.6270	162.6420	162.6460	162.6510	162.6510	162.6160	162.6320											
T				0.0360	0.0410	0.0450	0.0230	0.0510	0.0790	0.0540	0.0090	-0.0400	0.0480	0.0407	0.0407	0.1190	22.1499	22.7676	0.021961	23.8199	24.4842	0.020421	30	
			Total Profile	0.0720	0.0820	0.0900	0.0460	0.1020	0.1580	0.1080	0.0180	0.0800	0.0960											
				0.0410	0.0410	0.0420	0.0650	0.0380	0.0400	0.0480	0.0580	0.0420	0.0720											
			Total Profile	0.0820	0.0820	0.0840	0.1300	0.0760	0.0800	0.0960	0.1160	0.0840	0.1440											
				0.0650	0.0520	0.0480	0.0210	0.0360	0.0400	0.0450	0.0450	0.0100	0.0260											
			Total Profile	0.1300	0.1040	0.0960	0.0420	0.0720	0.0800	0.0900	0.0900	0.0200	0.0520											
DIM D28= LOCATION OF POINT FRM4																								
X	4331.9280	1.5000	1.5000	4332.4920	4332.4010	4332.4210	4332.3510	4332.5390	4332.4670	4332.4670	4332.5190	4332.4530	4332.4500	4332.44	0.5122	0.2650	5.7484	8.7294	0.057278	5.6451	8.5725	0.058326	30	
				4332.4840	4332.4450	4332.3950	4332.4840	4332.4860	4332.4740	4332.4500	4332.3910	4332.4770	4332.2740											
				4332.4760	4332.4460	4332.3950	4332.4680	4332.3570	4332.4560	4332.3320	4332.4760	4332.4400	4332.4410											
Y	-554.6730	1.5000	1.5000	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.67	0.0000	0.0000						0.000000	30	
				-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730											
				-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730	-554.6730											
Z	126.7430	1.5000	1.5000	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.743	0.0000	0.0000						0.000000	30	
				126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430											
				126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430	126.7430											
T				0.5640	0.4730	0.4930	0.4230	0.6110	0.5390	0.5390	0.5910	0.5250	0.5220	0.5122	0.5122	0.2650	5.7484	8.7294	0.057278	5.6451	8.5725	0.058326	30	
			Total Profile	1.1280	0.9460	0.9860	0.8460	1.2220	1.0780	1.0780	1.1820	1.0500	1.0440											
				0.5560	0.5170	0.4670	0.5560	0.5580	0.5460	0.5220	0.4630	0.5490	0.3460											
			Total Profile	1.1120	1.0340	0.9340	1.1120	1.1160	1.0920	1.0440	0.9260	1.0980	0.6920											
				0.5480	0.5180	0.4670	0.5400	0.4290	0.5280	0.4040	0.5480	0.5120	0.5130											
			Total Profile	1.0960	1.0360	0.9340	1.0800	0.8580	1.0560	0.8080	1.0960	1.0240	1.0260											
3.75/3.55 DIM. (ITEM 8)																								
DIM LOC16= LOCATION OF POINT IT59																								
X	-3.7500	0.2000	0.0000	-3.7380	-3.6100	-3.7330	-3.6370	-3.6580	-3.7470	-3.7380	-3.6850	-3.6200	-3.6290	-3.6718	0.0782	0.1560	0.5259	0.6725	0.049567	0.5117	0.6543	0.050946	30	
				-3.7060	-3.6440	-3.6310	-3.7410	-3.7280	-3.6500	-3.5910	-3.6340	-3.7230	-3.6490											
				-3.6240	-3.7010	-3.7170	-3.6770	-3.7380	-3.6500	-3.6290	-3.7010	-3.6010	-3.6240											
6.6/6.4 DIM. (ITEM 9)																								
DIM LOC20= LOCATION OF POINT IT66																								
X	6.6000	0.0000	0.2000	6.4000	6.5760	6.4550	6.5810	6.4180	6.5080	6.4000	6.4810	6.4550	6.5530	6.4882	-0.1118	0.2000	0.4455	0.5053	0.065967	0.4396	0.4986	0.066853	30	
				6.4710	6.6000	6.4130	6.5320	6.4170	6.5140	6.4760	6.5610	6.4620	6.5760											
				6.4060	6.5510	6.4070	6.5310	6.4000	6.5140	6.5530	6.5510	6.4770	6.4060											

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Dimensional Report

375 Michener Road
Guelph, ON Canada N1K 1E8
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email: info@transformationsoftware.com

Customer: ABC COMPANY				Units: mm				Job Number: 09-12345																
Part Name: 1234567891				Inspected by: AMCB				Subgroup Size: 5																
Part Number: 1234567891				Revision: A				Inspection Date: 04/10/2008																
Axis	Nominal	+ Tol	- Tol	S: 01	S: 02	S: 03	S: 04	S: 05	S: 06	S: 07	S: 08	S: 09	S: 10	Mean	Mean Dev	Range	Ppk	Pp	Std Dev	Cpk	Cp	Sigma^	OK	Reject
				S: 11	S: 12	S: 13	S: 14	S: 15	S: 16	S: 17	S: 18	S: 19	S: 20											
				S: 21	S: 22	S: 23	S: 24	S: 25	S: 26	S: 27	S: 28	S: 29	S: 30											
7.0/6.7 DIM. (ITEM 7)																								
DIM LOC1= LOCATION OF POINT IT68																								
X	-6.8500	0.1500	0.1500	-6.6690	-6.6790	-6.6550	-6.6870	-6.7150	-6.6090	-6.6690	-6.6680	-6.7150	-6.6040	-6.6683	0.1817	0.1790	-0.2252	1.0658	0.046912	-0.2040	0.9651	0.051806	7	23
				-6.6550	-6.6700	-6.7050	-6.6250	-6.6700	-6.6590	-6.7790	-6.6000	-6.6500	-6.6670											
				-6.7300	-6.6020	-6.6730	-6.6630	-6.6690	-6.6590	-6.6040	-6.6020	-6.7670	-6.7300											
Section B-B																								
14.0/13.8 DIA. (ITEM 1) TP 0.2m A Bs (ITEM 3)																								
DIM LOC3= TRUE POSITION OF CIRCLE IT44																								
Y	0.0000			-0.0210	0.0470	-0.0170	0.0010	-0.0150	0.0050	-0.0210	0.0500	-0.0190	0.0650											
				-0.0330	0.0060	-0.0210	0.0110	-0.0250	0.0440	-0.0280	0.0630	-0.0280	0.0080											
				-0.0190	0.0120	-0.0330	0.0560	-0.0210	0.0440	0.0650	0.0120	-0.0240	-0.0190											
Z	0.0000			-0.0170	-0.0120	-0.0130	-0.0130	-0.0180	-0.0120	-0.0170	-0.0100	-0.0080	-0.0150											
				-0.0220	-0.0250	-0.0140	-0.0240	-0.0090	-0.0040	0.0010	-0.0220	-0.0120	-0.0240											
				-0.0130	-0.0180	-0.0090	-0.0020	-0.0170	-0.0040	-0.0150	-0.0180	-0.0060	-0.0130											
DF	13.9000	0.1000	0.1000	13.9500	13.9580	13.9400	13.9300	13.9410	13.9420	13.9500	13.9750	13.9280	13.9590	13.9459	0.0459	0.0470	1.6167	2.9902	0.011148	1.6332	3.0208	0.011035	30	
				13.9460	13.9430	13.9360	13.9420	13.9470	13.9620	13.9320	13.9630	13.9360	13.9400											
				13.9330	13.9370	13.9440	13.9500	13.9500	13.9620	13.9590	13.9370	13.9440	13.9330											
TP	⊕ 0.2m A B ⊕			0.0540	0.0960	0.0430	0.0260	0.0470	0.0270	0.0540	0.1020	0.0420	0.1330	0.0661	0.0661	0.1070	1.4569		0.030635	1.3998		0.031886	30	
			Bonus	0.0500	0.0420	0.0600	0.0610	0.0590	0.0580	0.0500	0.0250	0.0720	0.0410											
				0.0790	0.0520	0.0500	0.0530	0.0540	0.0870	0.0550	0.1330	0.0620	0.0510											
			Bonus	0.0540	0.0570	0.0640	0.0580	0.0530	0.0380	0.0680	0.0370	0.0640	0.0600											
				0.0450	0.0440	0.0690	0.1130	0.0540	0.0870	0.1330	0.0440	0.0490	0.0450											
			Bonus	0.0670	0.0630	0.0560	0.0500	0.0500	0.0380	0.0410	0.0630	0.0560	0.0670											
23.05/22.85 DIA. (ITEM 5) TP 0.2m A Bs (ITEM 6)																								
DIM LOC4= TRUE POSITION OF CIRCLE IT85																								
Y	0.0000			0.0610	0.0820	0.0240	0.0130	0.0350	-0.0080	0.0610	0.0820	0.0410	0.0610											
				-0.0020	-0.0070	0.0690	-0.0110	0.0040	0.0610	0.0190	0.0610	0.0150	-0.0080											
				0.0580	-0.0190	0.0430	0.0600	0.0610	0.0610	0.0610	-0.0190	0.0500	0.0580											
Z	0.0000			0.0260	0.0060	0.0060	0.0070	0.0270	0.0030	0.0260	0.0040	0.0230	-0.0290											
				-0.0040	-0.0110	0.0340	-0.0060	0.0090	-0.0030	0.0320	-0.0300	0.0010	-0.0080											
				0.0290	-0.0190	0.0230	-0.0090	0.0260	-0.0030	-0.0290	-0.0190	0.0440	0.0290											
DF	22.9500	0.1000	0.1000	23.0370	22.8800	22.9580	22.8680	22.9990	22.8560	23.0370	22.9070	22.9460	22.8650	22.9203	-0.0297	0.1860	0.4276	0.6082	0.054805	0.4193	0.5964	0.055890	30	
				22.9020	22.8540	22.9760	22.8720	22.9100	22.8950	22.9150	22.8750	22.8940	22.8510											
				22.9390	22.9350	22.9370	22.8790	23.0370	22.8950	22.8650	22.9350	22.9510	22.9390											
TP	⊕ 0.2m A B ⊕			0.1330	0.1650	0.0500	0.0290	0.0880	0.0170	0.1330	0.1650	0.0940	0.1350	0.0914	0.0914	0.1560	0.7033		0.051488	0.7199		0.050301	30	
			Bonus	0.0130	0.1700	0.0920	0.1820	0.0510	0.1940	0.0130	0.1430	0.1040	0.1850											
				0.0090	0.0260	0.1540	0.0260	0.0190	0.1230	0.0750	0.1350	0.0300	0.0220											
			Bonus	0.1480	0.1960	0.0740	0.1780	0.1400	0.1550	0.1350	0.1750	0.1560	0.1990											
				0.1310	0.0540	0.0970	0.1220	0.1330	0.1230	0.1350	0.0540	0.1330	0.1310											
			Bonus	0.1110	0.2000	0.1130	0.1710	0.0130	0.1550	0.1850	0.2000	0.0990	0.1110											
30 ANGLE (ITEM 11)																								
DIM ANG4 = 2D ANGLE FROM LINE IT54_LN TO Z AXIS																								
A	30.0000	1.0000	1.0000	30.7210	30.9320	30.8790	30.7190	30.8630	30.8040	30.7210	30.5000	30.9430	30.7730	30.7907	0.7907	0.4780	0.5862	2.8009	0.119011	0.5517	2.6357	0.126469	30	
				30.7750	30.6410	30.5730	30.7490	30.8190	30.8940	30.8880	30.9770	30.8230	30.7520											
				30.6170	30.8220	30.8530	30.9780	30.7210	30.8940	30.7730	30.8220	30.8780	30.6170											
15.50/15.30 DIM. (ITEM 14) 4 PLACES																								
DIM DIS19 = 2D DISTANCE FROM LINE LN87_2 TO LINE LN87_6 PARALLEL TO Z AXIS, NO_RADIUS																								
M	15.4000	0.1000	0.1000	15.3280	15.3660	15.3210	15.3770	15.3470	15.3050	15.3630	15.3570	15.3180	15.3670	15.3482	-0.0518	0.0880	0.5819	1.2064	0.027631	0.5753	1.1928	0.027945	30	
				15.3100	15.3570	15.3140	15.3790	15.3260	15.3410	15.3110	15.3620	15.3210	15.3700											
				15.3870	15.3930	15.3140	15.3340	15.3630	15.3410	15.3670	15.3930	15.3280	15.3870											

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Dimensional Report

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Customer: ABC COMPANY				Units: mm				Job Number: 09-12345																
Part Name: 1234567891				Inspected by: AMCB				Subgroup Size: 5																
Part Number: 1234567891				Revision: A				Inspection Date: 04/10/2008																
Axis	Nominal	+ Tol	- Tol	S: 01	S: 02	S: 03	S: 04	S: 05	S: 06	S: 07	S: 08	S: 09	S: 10	Mean	Mean Dev	Range	Ppk	Pp	Std Dev	Cpk	Cp	Sigma^	OK	Reject
				S: 11	S: 12	S: 13	S: 14	S: 15	S: 16	S: 17	S: 18	S: 19	S: 20											
				S: 21	S: 22	S: 23	S: 24	S: 25	S: 26	S: 27	S: 28	S: 29	S: 30											
DIM DIS16 = 2D DISTANCE FROM LINE LN87_5 TO LINE LN87_1 PARALLEL TO ZAXIS, NO_RADIUS																								
M	15.4000	0.1000	0.1000	15.3300	15.3700	15.3360	15.3260	15.3240	15.3860	15.3540	15.3340	15.3170	15.3740	15.3442	-0.0558	0.0720	0.5942	1.3434	0.024813	0.5303	1.1990	0.027802	30	
				15.3310	15.3210	15.3210	15.3860	15.3390	15.3450	15.3200	15.3820	15.3280	15.3180											
				15.3150	15.3870	15.3410	15.3370	15.3540	15.3450	15.3740	15.3870	15.3300	15.3150											
DIM DIS17 = 2D DISTANCE FROM LINE LN87_3 TO LINE LN87_7 PARALLEL TO YAXIS, NO_RADIUS																								
M	15.4000	0.1000	0.1000	15.3140	15.3840	15.3250	15.3460	15.3810	15.3550	15.3280	15.3180	15.3080	15.3830	15.3457	-0.0543	0.0960	0.4427	0.9688	0.034406	0.4662	1.0202	0.032674	30	
				15.3190	15.3350	15.3690	15.3130	15.3030	15.3020	15.3000	15.3830	15.3230	15.3310											
				15.3710	15.3960	15.3950	15.3950	15.3280	15.3020	15.3830	15.3960	15.3140	15.3710											
DIM DIS18 = 2D DISTANCE FROM LINE LN87_4 TO LINE LN87_8 PARALLEL TO YAXIS, NO_RADIUS																								
M	15.4000	0.1000	0.1000	15.3020	15.3930	15.3160	15.3490	15.3770	15.3600	15.3410	15.3550	15.3890	15.3730	15.3432	-0.0568	0.0990	0.4950	1.1450	0.029113	0.4978	1.1515	0.028948	30	
				15.3230	15.3500	15.3000	15.3470	15.3290	15.3330	15.3990	15.3780	15.3090	15.3510											
				15.3000	15.3520	15.3440	15.3260	15.3410	15.3330	15.3730	15.3520	15.3020	15.3000											
ANGULARITY 0.15[C] (ITEM 15) 4 PLACES																								
DIM AGL13 = ANGULARITY FROM LINE LN87_5_1 TO PLANE PLN88_1 EXTENDLENGTH=0.00																								
M	∠ [0.15] C			0.0240	0.0060	0.0140	0.0170	0.0120	0.0110	0.0130	0.0100	0.0220	0.0150	0.0169	0.0169	0.0210	8.6626		0.005122	8.2557		0.005374	30	
				0.0160	0.0180	0.0150	0.0120	0.0150	0.0170	0.0270	0.0100	0.0150	0.0190											
				0.0250	0.0200	0.0190	0.0210	0.0130	0.0170	0.0150	0.0200	0.0240	0.0250											
DIM AGL5 = ANGULARITY FROM LINE LN87_3_7 TO PLANE PLN88_1 EXTENDLENGTH=0.00																								
M	∠ [0.15] C			0.0270	0.0070	0.0130	0.0150	0.0200	0.0060	0.0190	0.0100	0.0300	0.0010	0.0148	0.0148	0.0290	5.7451		0.007846	4.9536		0.009100	30	
				0.0160	0.0140	0.0200	0.0040	0.0190	0.0120	0.0260	0.0010	0.0170	0.0120											
				0.0210	0.0100	0.0190	0.0140	0.0190	0.0120	0.0010	0.0100	0.0270	0.0210											
DIM AGL2 = ANGULARITY FROM LINE LN87_2_6 TO PLANE PLN88_2 EXTENDLENGTH=0.00																								
M	∠ [0.15] C			0.0150	0.0080	0.0030	0.0210	0.0090	0.0080	0.0070	0.0100	0.0120	0.0090	0.0105	0.0105	0.0180	10.9895		0.004232	10.6411		0.004371	30	
				0.0040	0.0180	0.0080	0.0090	0.0070	0.0120	0.0160	0.0040	0.0070	0.0180											
				0.0110	0.0110	0.0110	0.0110	0.0070	0.0120	0.0090	0.0110	0.0150	0.0110											
DIM AGL4 = ANGULARITY FROM LINE LN87_4_8 TO PLANE PLN88_2 EXTENDLENGTH=0.00																								
M	∠ [0.15] C			0.0180	0.0080	0.0080	0.0170	0.0100	0.0110	0.0080	0.0110	0.0170	0.0100	0.0127	0.0127	0.0190	10.7842		0.004244	10.4708		0.004371	30	
				0.0040	0.0140	0.0120	0.0140	0.0100	0.0130	0.0230	0.0100	0.0080	0.0170											
				0.0150	0.0170	0.0090	0.0160	0.0080	0.0130	0.0100	0.0170	0.0180	0.0150											

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